

Doors

DA-15

The DA-15 door was designed for establishments with A0/A15 classification having the very highest quality assurance and long-lasting requirements in extreme environments. This door is supplied complete and ready for fast, simple installation, including: frame, counter-frame, metal fittings and all types of accessories for correct operation.



DA-15

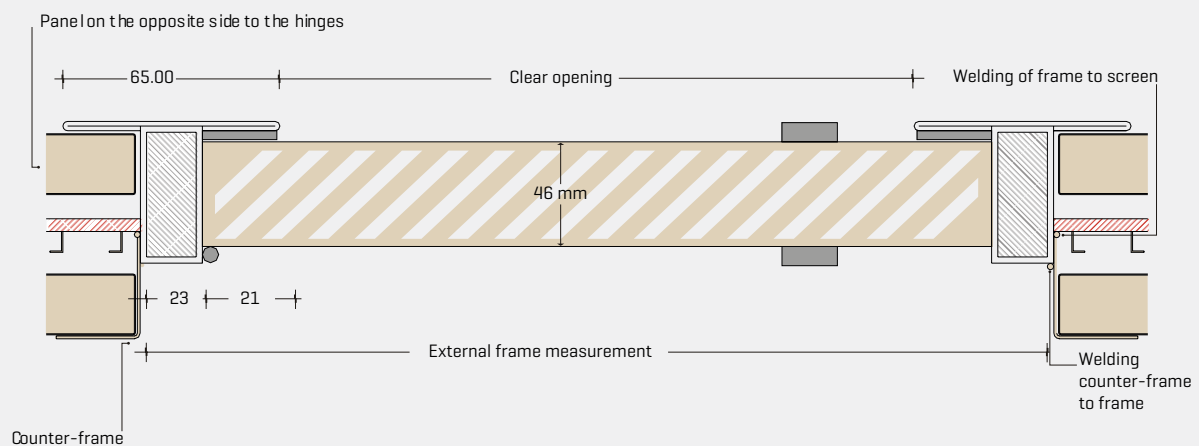
Fire classification
Integrity
Leaf door
Frame door
Leaf thickness
Acoustic insulation
Insulation material
Stainless steel hinges
Weight [1900 x 800]

A-15
68 min. [test. Shut-down]
PVC covering Painted or stainless steel
Painted or stainless steel
46 mm
38 dB
Mineral rock wool
3
60 kg



Assembly instructions

- 1 The cavity is opened in the steel bulkhead, with exterior frame measurements + 10 millimetres.
- 2 The panels will be fitted to the side opposite the hinges, leaving them five millimetres from the cavity opening made in the steel bulkhead.
- 3 The frame is fitted to the door in the cavity and fastened to the steel bulkhead by 10 mm spot welds approximately every 300 mm.
- 4 The panels will be fitted to the side with the hinges, leaving them five millimetres from the cavity opening made in the steel bulkhead.
- 5 The counter-frame is fitted to the frame by 5 mm spot welds approximately every 500 mm. This must be TIG welding and as accurately carried out as possible.



External frame measurement = Clear opening + 88 mm
 Cavity to open in panel = external frame measurement + 10 mm of clearance

